



# Americase®

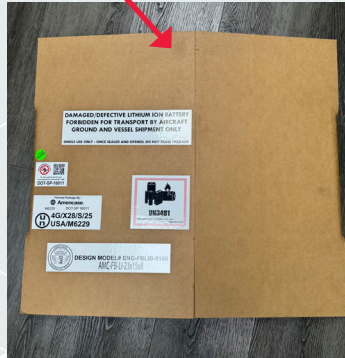
## Battery Box Return Supplies and Instructions

### Supplied Parts:

Cardboard Box



Shipping Box



2 Foil Inserts



Shipping Label



## Cardboard Box Assembly Instructions



1. Place box on a flat surface or workspace.



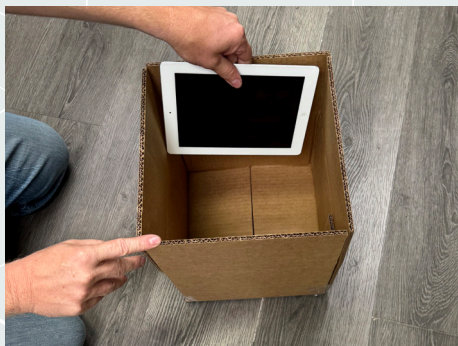
2. Unfold box from flat into a rectangular shape. Position the box with the bottom facing up.



3. Fold the short sides of the box, then fold the long sides.



4. Use pressure sensitive packing tape (minimum 2.7 mil thickness and 1.88"/48mm wide) in an "H" pattern to secure bottom of fiberboard box.



5. Turn the box over. Place the asset(s) in the box. If needed, fill the remaining space with dunnage (e.g. corrugated paper, crumpled kraft paper, etc.).



6. Fold the short sides of the box, then fold the long sides.





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Proceed to the Shipping Box Assembly Instructions

7. Use pressure sensitive packing tape (minimum 2.7 mil thickness and 1.88"/48mm wide) in an "H" pattern to secure top of fiberboard box.

## Shipping Box Assembly Instructions



1. Place box on a flat surface or workspace.



2. Unfold box from flat into a rectangular shape. Position the box so the bottom is facing up.



3. Locate the horizontal fold lines in the insulation pack, then press along the fold lines. Fold the short and then the long sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.



4. Fold the short sides of the box, then fold the long sides, as in typical box closing steps.



5. Use pressure sensitive packing tape (minimum 2.7 mil thickness and 1.88"/48mm wide) in an "H" pattern to secure bottom of fiberboard box.

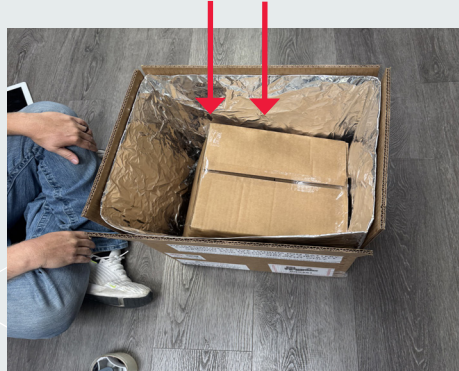


6. Turn the box over so the sealed bottom is resting on the workspace and the opening is facing up.





7. Place an insert into the box oriented per the labels on the side of the insert.



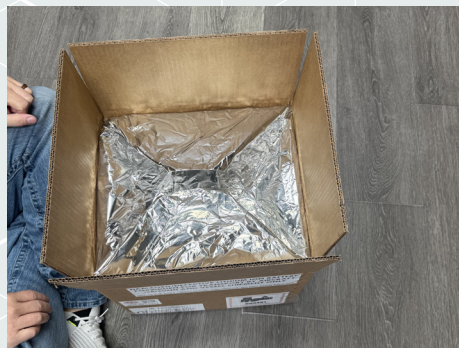
8. Place the sealed cardboard box containing the asset(s) (previously assembled in the cardboard box assembly instructions) inside the shipping box.



9. Place the remaining insert on top of the items in the box. Ensure the insert is flush on the contents of the box to maintain integrity of the inner lining.



10. Fold the short sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.



11. Fold the long sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.



12. Fold the short sides of the box, then fold the long sides, as in typical box closing steps.



13. Use pressure sensitive packing tape (minimum 2.7 mil thickness and 1.88"/48mm wide) in an "H" pattern to secure top of fiberboard box, and the box is ready for shipment.

## Return Shipping

1. Attach enclosed return label to the box.
2. Ship as specified by your provider.